

# 45-YEAR AZ55 SUBSTRATE WARRANTY

## GALVALUME® BARE ACRYLIC



171 Naples Ave. - Tontitown, AR.  
72762  
800-651-1229

Central States Manufacturing (CSM) warrants that steel sheets coated with hot-dipped aluminum-zinc alloy AZ55 or Galvalume® AZ55 and sold for use as unpainted steel roofing and siding panels, if erected in the United States, WILL NOT rupture, fail structurally or perforate within a period of forty-five (45) years after shipment due to exposure to normal atmospheric corrosion. This warranty takes affect on products sold on or after April 1, 2024.

This warranty DOES NOT APPLY to sheets exposed at any time to corrosive or aggressive atmospheric conditions, including but not limited to:

- Areas subject to salt water marine atmospheres or to constant spraying of either salt or fresh water.
- Areas subject to fallout or exposure to corrosive chemicals, fumes, ash, cement dust or animal waste.
- Areas subject to water run-off from lead or copper flashings or areas in metallic contact with lead or copper.
- Conditions/circumstances where corrosive fumes or condensates are generated or released inside the building.

This warranty DOES NOT APPLY in the event of:

- Mechanical, chemical or other damage sustained during shipment, storage, erection, or after erection.
- Failure to provide free drainage of water, including internal condensation from overlaps and all other surfaces of the sheets or panels.
- Failure to remove debris from overlaps and all other surfaces of the sheets or panels.
- Damage caused to the metallic coating by improper scouring or cleaning procedures.
- Deterioration of the panels caused by contact with chemically treated or wet lumber, or storage stain caused by water damage or condensation.
- Presence of damp insulation or other corrosive materials in contact with or close proximity to the panel.
- Deterioration to the panels caused directly or indirectly by panel contact with concrete, asphalt, gravel, dirt, mulch, or any corrosive material.
- Deterioration to the panels caused directly or indirectly by panel contact with fasteners. Selection of suitable long-lasting fasteners to be used with Galvalume® roofing and siding panels rests solely with the Buyer.
- A degree of bending less than 2T for sheet gauges up to 0.030 in. and degree of bending less than 4T for sheet gauges 0.031 in. and thicker.
- Slopes of roof or sections of the roof flatter than 1/4:12.
- Non-uniform surface appearance, including, but not limited to, variation in color, sheen, and spangle.

This warranty shall be subject to the stipulations, limitations and conditions hereinafter set forth.

The remedy for any claims on steel roofing and siding panels shall be at the discretion of Central States Manufacturing and shall be limited to refinishing or replacing the defective panels.

CENTRAL STATES MANUFACTURING SHALL NOT BE LIABLE FOR ANY LOSSES, DAMAGES OR EXPENSES WHETHER DIRECT, INCIDENTAL OR CONSEQUENTIAL, CAUSED BY OR RESULTING FROM THE USE OF DEFECTIVE OR NON-CONFORMING STEEL ROOFING AND SIDING PANELS OR FOR ANY OTHER INCIDENTAL OR CONSEQUENTIAL DAMAGES. CENTRAL STATES MANUFACTURING'S TOTAL LIABILITY IS EXPRESSLY LIMITED TO THE PURCHASE PRICE OF THE STEEL ROOFING AND SIDING PANELS PROVIDED.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply in your state. This warranty provides specific legal rights and other rights which vary from state to state that may apply.

Central States Manufacturing's liability for breach of this warranty shall be limited exclusively to the cost of either repairing non-conforming, rupturing, perforating or structurally failing panels, or at CSM's sole option, of furnishing FOB Buyer's plant sufficient sheet product to enable Buyer to fabricate replacement panels for the non-conforming, rupturing, perforating or structurally failing panels. CSM shall not in any event be liable for the cost of labor expended by others on any non-conforming, rupturing, perforating or structurally failing sheet or for any special, indirect, or consequential loss of profits or any other incidental, general, special or compensatory damages to anyone by reason of the fact that such panels shall have been non-conforming, rupturing, perforating, or structurally failing.

Claims under this warranty must be made in writing to Central States Manufacturing at the address set forth above within 30 days after discovery of the defect. CSM shall have an additional 30 days to inspect the steel roofing and siding panels before any further action shall be taken. Adequate identification of material involved in the claim, including date of installation, order number, invoice number and date of shipment must be established by the Buyer.

Buyer shall exercise diligence in inspection of sheets as received from CSM so as to mitigate repair or replacement. CSM extends this warranty solely to the original owner of any structure where the material is installed. This warranty is not transferable and non-assignable after one year from date of install. CSM reserves the right to terminate this warranty at any time (except as to orders already accepted) upon the giving of written notice thereof.

The Law of the State of Arkansas shall govern the rights and duties of the parties under this agreement and jurisdiction and venue is fixed in Benton County, Arkansas.

CENTRAL STATES MANUFACTURING MAKES NO GUARANTEES, EITHER EXPRESSED OR IMPLIED BEYOND THE FACE HEREOF, INCLUDING, WITHOUT LIMITATION, WARRANTIES OF FITNESS AND MERCHANTABILITY, AND SHALL HAVE NO OTHER LIABILITY WITH RESPECT THERETO.

**This warranty is for you to fill out and keep for your records.  
Please do not mail the warranty to us.**

You may also register your warranty online to receive a registration number.  
The registration number will be used reference your project if you ever need to contact us.

*Optional online registration available at:  
**[centralstatesco.com/warranties](http://centralstatesco.com/warranties)***

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CENTRAL STATES ORDER NUMBER\* OR PROJECT NUMBER

\_\_\_\_\_  
WARRANTY REGISTRATION NUMBER

\_\_\_\_\_  
CONTRACTOR/INSTALLER NAME

\_\_\_\_\_  
DATE

\_\_\_\_\_  
OWNER'S NAME

\_\_\_\_\_  
STRUCTURE'S ADDRESS

\_\_\_\_\_  
STATE/ZIP

\*Ask your contractor/installer for the order number. The order number can be found on the material package label and the order verification paperwork.  
Galvalume® is a registered trademark of BIEC International, Inc.

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