



Central States Manufacturing Maintenance Recommendations for Roll-Up Sheet Doors

This document provides guidelines for the regular maintenance of Sentry roll-up sheet doors. Regular maintenance is essential to ensure their longevity and proper functioning.

Safety Precautions

- Always wear appropriate personal protective equipment (PPE), such as gloves and safety glasses.
- Ensure the door is fully open or closed before performing any maintenance.
- Only attempt to adjust or repair the door springs if you are a trained technician.

Yearly Maintenance or During Vacancy Between Tenants

Visual Inspection

1. Curtain and Bottom Bar:
 - Check for visible damage or wear on the door curtain and bottom bar.
 - Ensure the bottom bar moves freely within the guides and does not contact the header or ceiling.
2. Guides and Fasteners:
 - Inspect the guides for bends, damage, or wear.
 - Ensure all fasteners are present and securely tightened.
3. Weather Seals:
 - Check the wear or damage of the top, side, and bottom weather seals.
 - Replace any damaged seals to maintain proper insulation and protection.

Operational Check

1. Door Balance:
 - Open and close the door manually to check for smooth operation.
 - If the door is difficult to open or close, the spring tension may need adjustment by a qualified technician.
2. Locking Mechanisms:
 - Test all locking mechanisms to ensure they function correctly.

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Detailed Inspection

1. Springs and Tension:

- Inspect the springs for signs of wear or damage.
- Check the spring tension and adjust if necessary. Reference the installation guide for specific instructions.

Cleaning

1. Curtain and Guides:

- Clean the door curtain and guides with a mild detergent and water.
- Remove any debris or buildup that could hinder door operation.

2. Weather Seals:

- Clean the weather seals to remove dirt and debris.
- Inspect for any signs of wear and replace if necessary.

Comprehensive Inspection

1. Full System Check:

- Perform a comprehensive inspection of the entire door system, including all mechanical and electrical components.
- Address any issues found during the inspection promptly.

2. Professional Service:

- Schedule an annual maintenance service with a professional technician to ensure all components are in optimal condition.

Conclusion

Regularly maintaining your Sentry roll-up sheet doors will help ensure their longevity and reliable operation. Follow this maintenance schedule and address any issues promptly to keep your doors in excellent working condition.

For further questions, please reach out to your Central States Sales Rep.